



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5320-043
Job Sheet 179330



Part No: D5320-043

Job Qty: 70 ea

Part Name: D-Ring Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/16/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM IPP REV:B 16.03.28 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	70 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 14 2018
105	Packaging	70 pcs	8/31/18	8/31/18	0.00	0.00	Packaging1-5		AUG 17 2018
110	Small Fab	70 pcs	8/31/18	8/31/18	0.00	2.88	Small Fab-9		AUG 21 2018
120	QC	70 pcs	8/31/18	8/31/18	0.00	0.00	QC5		AUG 21 2018
130	Packaging	70 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-2		AUG 21 2018
140	QC21-SA	70 Ea	8/31/18	8/31/18	0.00	0.00	QC21		AUG 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5320-5	Bracket	70 Ea (1 ea)	90-Start up Operation	5077666x3 5097 226x32
D5320-7	Spacer	70 Ea (1 ea)	90-Start up Operation	5162332x4 5100704 x66
D5321-3	Ring	70 Ea (1 ea)	90-Start up Operation	5164024
D5362-1	Vinyl Cap, Black	70 Ea (1 ea)	90-Start up Operation	5148740x61 5082 879x7
D5405-1	Bushing	70 Ea (1 ea)	90-Start up Operation	5006248
NAS6604D16	Bolt	70 Ea (1 ea)	90-Start up Operation	508355 5082 5007045x80

NAS1149004632

70EA (1 ea)

5089299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5320-5	70	23	0
	D5320-7	70	24	0
	D5321-3	70	97	0
	D5362-1	70	81	0
	D5405-1	70	13	0
	NAS6604D16	70	47	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No: _____ NCR No: _____ Date: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
		QTY Effective : _____		MRB (QSI042) Approval																	
Deviation		Disposition																			
Completed By		Lead hand / Supervisor Approval Verification																			
QC / QA Coordinator Approval		Approval																			

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DART AEROSPACE
 Container No: S103301
 Part: D5320-043
 Job No: 179330
 Serial No/Batch: S103301
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 08/17/18

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						